



Microbial Process Development Solutions

Our team offers tremendous experience in microbial-based process development and clinical and commercial manufacturing, with most critical SME's having an average tenure of 15+ years at the Adelaide site.

Microbial Offerings

Our approach to process development emphasizes Quality by Design from the outset. We work closely with our clients to fully understand the concept product and establish a Quality Target Product Profile (QTPP). From the profile, we develop a process and a control strategy, to ensure our client's product and process can be relied upon to be robust, stable, and suitably designed for future scale-up. Our manufacturing processes utilize fully enclosed, single-use systems for both buffers and process intermediates, which helps ensure sanitary conditions throughout manufacturing.

Our state-of-the-art facility offers development and manufacturing equipment to seamlessly scale up from laboratory bench to commercial production scale.

BioCina's knowledge and experience of partnering with our clients from preclinical development to commercial production ensures we are capable of navigating your journey to approval.

Harvest / Extraction Cell Disruption / Final Fermentation Lysis Formulation Filtration Microbial Development and Manufacturing Scales Working Volume Stage 400 mL - 1 L Process Development 2 L Fermenter x 8 Scale-Up 30 L SS Fermenter 6-20L .5 — 5 g per L 435 L SUB Fermenter 65 — 300 L 750 L SS Fermenter 200 — 500 L cGMP Manufacturing 2,000 L SS Fermenter 1,400 - 1,600 L

Microbial Manufacturing Process

Typical Microbial Development and Manufacturing Timelines

3 Months \rightarrow	6 Months \rightarrow	9 Months \rightarrow	12 Months \rightarrow	15 Months \rightarrow
Cell Line Development, Cell Banking 4.5 months to MCB release for use				
Upstream, Downstream and Analytical Development, 20 L Pilot Batch 8 months to Process Transfer / Scale-Up				
14–15 months to cGMP Batch Release Process Transfer / Scale-Up, ENG and cGMP Batch Manufacturing				